



### R3404

CLEVIS JOINTS & CLIPS

#### Material

Stainless steel (1.4305 AISI 303 X8CrNiS18-9)

#### Technical Notes

M5-M16: DIN 71 752/DIN ISO 8140.  
M20-M24: Similar to DIN 71 752 and according to CETOP standard.

#### Tips

Standard thread is right hand (for left

hand, see R3405).

Assembly is made up using R3402 clevis joint, R3456 pin, DIN 125A washer, and P1241 split cotter pin.

#### Important Notes

For sizes M5-M12,  $f_1$  and  $r_1 = 0,5$ , for sizes M14-M16,  $f_1$  and  $r_1 = 1$   
For size M20,  $f_1 = 1$ ,  $r_1 = 1,5$ , for M24,  $f_1$  and  $r_1 = 1,5$ , for  $r_1$ , radius or 45° bevelling.

Other Tolerances:-

$w_4$ : M4-M16 = +0,3 -0,16  
M20-M24 = +0,5 - 0,2  
 $w_2$ : Size 4x8-10x20 = B13  
Size 10x40-25x50 = +0,7 +0,15  
 $l_3$ : up to size 6x12 = ±0,3  
From size 6x24 = ±0,4

Order No.	Size	Thread hand	Thread type	$d_1$ tol. H9	$l_1$ ±0.5	$d_2$	$d_3$	$l_2$ ±0.5	$l_3$	$l_4$	$w_1$ ±0.5	$w_2$	$w_3$ tol. h11	$w_4$	Weight g
R3404.R051	5x10	Right	Coarse	5	10	M5	9	26	20	7.5	5	5	10	10	9
R3404.R052	5x20	Right	Coarse	5	20	M5	9	36	30	7.5	5	5	10	10	13
R3404.R061	6x12	Right	Coarse	6	12	M6	10	31	24	9.0	6	6	12	12	15
R3404.R062	6x24	Right	Coarse	6	24	M6	10	43	36	9.0	6	6	12	12	21
R3404.R081	8x16	Right	Coarse	8	16	M8	14	42	32	12.0	8	8	16	16	37
R3404.R082	8x16	Right	Fine	8	16	M8x1	14	42	32	12.0	8	8	16	16	37
R3404.R083	8x32	Right	Coarse	8	32	M8	14	58	48	12.0	8	8	16	16	54
R3404.R084	8x32	Right	Fine	8	32	M8x1	14	58	48	12.0	8	8	16	16	54
R3404.R102	10x20	Right	Coarse	10	20	M10	18	52	40	15.0	10	10	20	20	74
R3404.R103	10x20	Right	Fine	10	20	M10x1,25	18	52	40	15.0	10	10	20	20	74
R3404.R104	10x40	Right	Coarse	10	40	M10	18	72	60	15.0	10	10	20	20	116
R3404.R105	10x40	Right	Fine	10	40	M10x1,25	18	72	60	15.0	10	10	20	20	116
R3404.R122	12x24	Right	Coarse	12	24	M12	20	62	48	18.0	12	12	24	24	121
R3404.R123	12x24	Right	Fine	12	24	M12x1,25	20	62	48	18.0	12	12	24	24	121
R3404.R124	12x48	Right	Coarse	12	48	M12	20	86	72	18.0	12	12	24	24	175
R3404.R125	12x48	Right	Fine	12	48	M12x1,25	20	86	72	18.0	12	12	24	24	175
R3404.R142	14x28	Right	Coarse	14	28	M14	24	72	56	22.5	14	14	27	27	178
R3404.R143	14x28	Right	Fine	14	28	M14x1,5	24	72	56	22.5	14	14	27	27	178
R3404.R145	14x56	Right	Coarse	14	56	M14	24	101	85	22.5	14	14	27	27	258
R3404.R146	14x56	Right	Fine	14	56	M14x1,5	24	101	85	22.5	14	14	27	27	258
R3404.R163	16x32	Right	Coarse	16	32	M16	26	83	64	24.0	16	16	32	32	282
R3404.R164	16x32	Right	Fine	16	32	M16x1,5	26	83	64	24.0	16	16	32	32	282
R3404.R166	16x64	Right	Coarse	16	64	M16	26	115	96	24.0	16	16	32	32	411
R3404.R167	16x64	Right	Fine	16	64	M16x1,5	26	115	96	24.0	16	16	32	32	411
R3404.R204	20x40	Right	Coarse	20	40	M20	34	105	80	30.0	20	20	40	40	550
R3404.R205	20x40	Right	Fine	20	40	M20x1,5	34	105	80	30.0	20	20	40	40	550
R3404.R255	25x50	Right	Coarse	25	50	M24	42	132	100	36.0	25	25	50	50	1100



Order No.	Size	Thread hand	Thread type	$d_1$ tol. H9	$l_1$ $\pm 0.5$	$d_2$	$d_3$	$l_2$ $\pm 0.5$	$l_3$	$l_4$	$w_1$ $\pm 0.5$	$w_2$	$w_3$ tol. h11	$w_4$	Weight g
<b>R3404.R256</b>	25x50	Right	Fine	25	50	M24x2	42	132	100	36.0	25	25	50	50	1100



### Parts overview

#### Clevis Joints

Stocked to DIN 71752 in steel and stainless steel. Plain clevis joints available in right and left hand threads zinc plated steel and stainless steel. Steel sizes from M4 up to M48. Stainless sizes from M4 up to M27.



#### Clevis Mating Pieces

These are designed to fit in between our clevis joints to create a linkage where an angular offset is required. Available in zinc plated steel and stainless steel. Sizes M4 up to M20.



#### Clevis Pins and Clips

Various styles of pins and clips to suit clevis joints in zinc plated steel and stainless steel. Sizes available to suit all sizes of clevis joints that we offer.



#### Clevis Retention Clips

These are the most popular type of clip used with our clevis joints. They create a neat compact assembly, only available in zinc plated steel. Size available for clevis joints from 4mm up to 20mm.



#### Male Clevis Joints

Stocked in zinc plated steel and stainless steel, right and left hand threads. Sizes M6 up to M20.





## Zinc plated steel

Clevis with retention clip  
65630 and 65684



Clevis with clevis pin 65664  
Safety fastener 65680

Clevis with clevis pin,  
washer and cotter pin  
65660 and 65674



## Stainless steel

Clevis with clevis pin  
and circlips 65666  
and 65678



Clevis with clevis pin,  
washer and cotter pin  
65661 and 65675



## Assembly options

Clevis with 65652  
mating piece  
and 65684 clevis  
retention clip



Clevis with 65880  
rod end and 65684  
clevis retention clip



## Tensile tests, statistically to failure (break)

### Clevises M6 - M42

Clevis joints axially loaded.

### Material

Leaded low carbon steel (AISI 12L14, 1.0718).

Important note: values in this table are indicative only and should only be used as a rough guide. The Company cannot foresee the intended applications of their products and we accept no liability for any actions taken by third parties. Customers are advised to use their own safety factors and/or perform their own testing on the clevis joint to ensure it meets requirements for their application.

Clevis size	F min (kN)	F max (kN)	F average value (kN)	Avg. force when clevis starts to deform (kN)
6 x 24 M 6	16,0	19,5	17,6	15,3
8 x 32 M 8	33,2	35,6	34,6	29,3
10 x 40 M10	42,0	52,0	47,5	41,3
12 x 48 M12	53,0	68,5	61,1	50,2
14 x 56 M14	60,5	64,5	63,0	48,8
16 x 64 M16	133,5	146,0	140,2	115
20 x 40 M20	194,5	234,0	213,5	176
25 x 50 M25	311,0	336,0	328,0	260
30 x 60 M30	428,0	450,0	440,6	343
36 x 72 M36	566,0	573,0	569,5	300
35 x 72 M36	561,2	567,9	564,6	370
42 x 84 M42	904,6	904,6	904,6	420